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4797

C45-8-2

Job Sheet 181594



Part No: C45-8-2

Job Qty: 1 ea

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/1/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	1 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	1 pcs	8/3/18	8/3/18	0.08	0.05	Small Fab-9		APSB
110	QC	1 pcs	8/3/18	8/3/18	0.00	0.00	QC5		SP
130	Packaging	1 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3-2		DAS
140	QC21-FG	1 Ea	8/3/18	8/3/18	0.00	0.00	QC21		21 AUG 8 1 2018

Part Op 100 - 1-Assemble as per DWG sheet 1. 2-Center C45-8-3 in shaft of solenoid as per note 1. ***Note 32446 22-16 crimp Descriptions: connectors supplied loose as per note 1***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
32446	Crimp Terminal	2 Ea (2 ea)	90-Start up Operation	5047075
C45-8-2-4	Spacer	1 Ea (1 ea)	100-Small Fab	5029335
C45-8-2S	Solenoid	1 Ea (1 ea)	100-Small Fab	5097664
C45-8-3	Split Pin	1 pcs (1 ea)	100-Small Fab	5029600

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	32446	2	644	0
100-Small Fab	C45-8-2-4	1	20	0
	C45-8-2S	1	16	0
	C45-8-3	1	0	0



Container No: S098279



Part: C45-8-2

Job No: 181594

Serial No/Batch: S098279

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 08/01/18

ns

be found.

Plex 8/1/18 12:54 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					